

# SF-2500EL

## Standard Duty Grip Top

### 1" Pitch

Direct Replacement for:  
Habasit M2520  
Grip Top

\*Headed Rods



Pitch	Thickness	Min Width	Rod	Open Area	Flights	Side Guards
1"	.55"	3.93"	.19"	0%	Yes	No
25.4mm	14mm	100mm	4.9mm			

Belt Material	Standard Rod Material	Belt Strength		Temperature Fahrenheit		Belt Weight Lb/Ft <sup>2</sup>	Colors
		Straight Lb/Ft	Curved Lb/Ft	Min	Max		
PP	PP	712	-	33°	230°	1.19	W, G, B

BW = Belt Width, W-WHITE, B-BLUE, DB-DARK BLUE, RB-ROYAL BLUE, N-NATURAL, G-GRAY, BK-BLACK, BR-BROWN

# of Teeth	PD	Bore Size
10-2R	3.25"	40.5mm S
12-2R	3.9"	1.5"S
15-2R	4.9"	1.5"S
18-2R	5.8"	1.5"S
20-2R	6.5"	1.5", 2.5"S
20-2R splt	6.5"	40.5mm S

Special Order Sprockets Available

Belt Standard Alterations	+/- .75"
Flight Standard Indent	+/- 2"



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